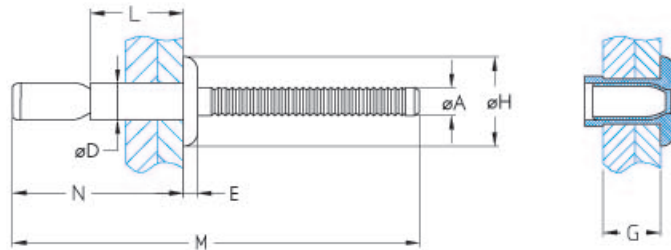


BLIND BOLTING SYSTEMS

MEGALOCK65

MULTI-GRIP FLUSH BREAK SUPERIOR STRUCTURAL FASTENERS

P (PROTRUDING) HEAD
(STEEL/STEEL), POSITIVE LOCK
PULL MANDREL SELF PLUGGING



SIZE	RIVET CODE	RIVET LENGTH L +/-0.3	GRIP RANGE G	A DIA. +/-0.07	D DIA. +0.09 -0.05	E +/-0.2	H DIA. +/-0.3	M +/-2	N
6.5mm	M65142P	14.2	2.0-9.5					55	25
	M65205P	20.5	8.9 - 15.9	4.00	6.50	2.8	13.0	61	31
	MS65205P	12.5	2.0 - 15.9					66	36

RIVET CODE	SHEAR STRENGTH		TENSILE STRENGTH		MANDREL PUSH OUT
	min. N/kgf	nom. N/kgf	min. N/kgf	nom. N/kgf	min. N/kgf
M65142P	10791/1100	12263/1250	8339/850	9810/1000	1864/190
M65205P					
MS65205P					

BODY MATERIAL	LOW CARBON STEEL
MANDREL MATERIAL	MEDIUM CARBON STEEL
RIVET FINISH	ZINC COATED, CLEAR PASSIVATION
MANDREL FINISH	ZINC COATED, YELLOW PASSIVATION
RECOMMENDED HOLE SIZE	6.62 -6.90mm

- NOTE:** 1) ALL SIZES ARE IN mm.
 2) RECOMMENDED RIVETING TOOL: HEAVY DUTY PNEUMATIC-HYDRAULIC: RAC 170. AR - 021 EXH
 NOSEPIECE DIA. 4.4-4.5mm.
 MINIMUM TRACTION POWER 1300 kgf .
 3) SHEAR AND TENSILE STRENGTH VARIES DUE TO DIFFERENT GRIP RANGE AND HOLE SIZE.

