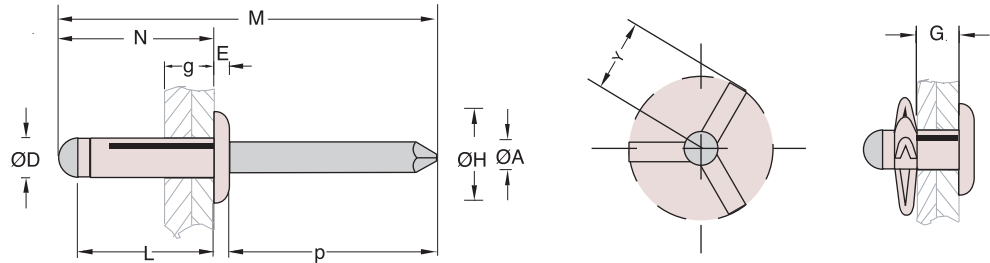


RIVETING SYSTEMS

OR - BULB

DOME HEAD

ALUMINIUM -
ALUMINIUM
MULTI - GRIP RIVET



all sizes are in mm

NOM SIZE	FIT - LOCK CODE	L LENGTH ±0.3	g GRIP RANGE min - max	A ±0.04	D ±0.10	E ±0.2	H ±0.30	M ±2	N max	y max
4.0	OB40136D	13.6	1.0 - 3.0	2.31	4.00	1.4	8.0	48	16.0	6.0
	OB40188D	18.8	1.0 - 7.0	2.31	4.00	1.4	8.0	53	20.4	8.5
4.8	OB48153D	15.3	1.0 - 4.0	2.91	4.82	1.8	9.8	51	18.3	7.0
	OB48205D	20.5	1.0 - 9.0	2.91	4.82	1.8	9.8	56	23.5	9.5
	OB48240D	24.0	4.0 - 12.0	2.91	4.82	1.8	9.8	60	27.0	11.0
	OB48226D	22.6	1.27-6.35	2.6	4.82	2.2	11.3	63	30.74	-
	OB48250D	25.0	4.75-9.53	2.6	4.82	2.2	11.3	66	33.02	-
	OB48285D	28.5	9.53-14.27	2.6	4.82	2.2	11.3	69	36.32	-
6.4	OB48320D	32.0	14.27-19.05	2.6	4.82	2.2	11.3	74	41.15	-
	OB64235D	23.5	1.52-6.35	3.5	6.45	2.9	14.2	72	33.02	-
	OB64267D	26.7	4.75-9.53	3.5	6.45	2.9	14.2	75	36.07	-

RIVET SIZE	RECOMMENDED	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
	HOLE SIZE min - max	N/kgf	N/kgf
4.0	4.2 - 4.5	600 / 61	1000 / 102
4.8	5.0 - 5.3	900 / 92	1200 / 122
6.4	6.4-6.65	6000/612	4500/460

RIVET BODY MATERIAL
MANDREL MATERIAL
FINISH

ALUMINIUM ALLOY ALMG 2.0 - 2.5
ALUMINIUM ALLOY ALMG 2.0 - 2.5
NATURAL

