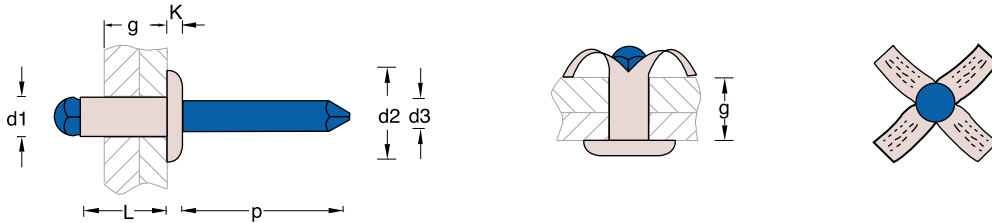


RIVETING SYSTEMS

PEEL RIVETS

DOME HEAD

ALUMINIUM / STEEL



all sizes are in mm

NOM SIZE	DRILL DIA. NR.	FIT - LOCK CODE	L LENGTH +0.3 -0.2	g GRIP RANGE min -max	p ± 1	d1 ± 0.1	d2 DIA. ± 0.2	d3 DIA. ± 0.03	K ± 0.15	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
5/32" 4.0	4.3	P40100D	10.0	2 - 4	30					1800 N	1900 N
		P40120D	12.0	3 - 6	30						
		P40140D	14.0	4 - 8	30						
		P40160D	16.0	6 - 10	30	4.15	7.8	2.2	1.2		
		P40180D	18.0	8 - 12	30						
		P40200D	20.0	10 - 14	30						
		P40250D	25.0	14 - 19	30						
		P40300D	30.0	19 - 24	30						
3/16" 4.8	5.1	P48100D	10.0	0.5 - 4.0	30					2200 N	2400 N
		P48120D	12.0	2 - 5	30						
		P48140D	14.0	3 - 7	30						
		P48160D	16.0	5 - 9	30						
		P48180D	18.0	7 - 11	30	4.95	9.3	2.6	1.3		
		P48200D	20.0	9 - 13	30						
		P48250D	25.0	12 - 18	30						
		P48300D	30.0	16 - 23	30						
		P48350D	35.0	21 - 28	30						
		P48400D	40.0	26 - 33	30						

RIVET BODY MATERIAL	ALUMINIUM ALLOY - ALMG 5.0 (5056)
MANDREL MATERIAL	CARBON STEEL
RIVET FINISH	BRIGHT FINISHED SURFACE
MANDREL FINISH	ZINC COATED (CLEAR PASSIVATION)