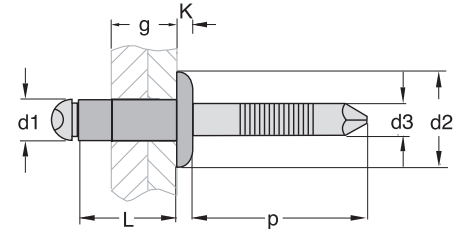


# RIVETING SYSTEMS

## RIVBULB

### DOME HEAD

STEEL / STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ -0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ±0.20	d3 DIA. ±0.10	K DIA. ±0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8" 3.2	3.3 #30	RV32087D	8.7	1.0 - 3.0	30.6	32	6.6	2.1	1.3	1.2KN	1.3KN
		RV32113D	11.3	3.0 - 5.0	30.6	+0.08 -0.10				1.6KN	
		RV32136D	13.6	5.0 - 7.0	30.6	2.4KN					
5/32" 4.0	4.1 #20	RV40101D	10.1	1.0 - 3.0	30.6	4.0	8.0	2.6	1.5	2.4KN	2.7KN
		RV40121D	12.1	3.0 - 5.0	30.6	+0.08 0.10				3.5KN	
		RV40151D	15.1	5.0 - 7.0	30.6	4.0KN					
3/16" 4.8	4.9 #11	RV48121D	12.1	1.5 - 3.5	30.6	4.8	9.6	3.0	1.5	3.6KN	3.6KN
		RV48146D	14.6	3.5 - 6.0	30.6	+0.08 -0.10				4.2KN	
		RV48176D	17.6	6.0 - 8.5	30.6	5.6KN					
1/4" 6.0	6.1	RV60142D	14.2	1.5 - 4.0	31	6.0	12.3	4.0	2.1	4.2KN	5.4KN
		RV60172D	17.2	3.0 - 6.0	31	+0.08 -0.10				5.4KN	
		RV60202D	20.2	6.0 - 9.0	31	8.5KN					
		RV60232D	23.2	9.0 - 12.0	31	8.5KN					

<b>RIVET BODY MATERIAL</b>	STEEL
<b>MANDREL MATERIAL</b>	STEEL
<b>RIVET FINISH</b>	WHITE ZINC CHROME 3
<b>MANDREL FINISH</b>	WHITE ZINC CHROME 3