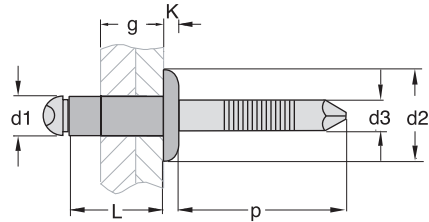
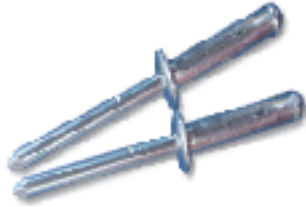


RIVETING SYSTEMS

RIVINOX

DOME HEAD

STAINLESS / STAINLESS



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA. ±0.20	d2 DIA. ±0.10	d3 DIA. ±0.10	K DIA. ±0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8" 3.2	#30	IX32089D	8.9	1.0 - 3.0	30	32 +0.08 -0.10	6.6	2.1	1.1	1.6KN	2.0KN
		IX32114D	11.4	3.0 - 5.0	30					1.7KN	
		IX32136D	13.6	5.0 - 7.0	30					3.2KN	
5/32" 4.0	#20	IX40101D	10.1	1.0 - 3.0	30	4.0 +0.08 0.15	8.0	2.6	1.5	5.2KN	4.0KN
		IX40125D	12.5	3.0 - 5.0	30					5.2KN	
		IX10151D	15.1	5.0 - 7.0	30					5.2KN	
3/16" 4.8	#11	IX48129D	12.9	1.5 - 3.5	30	4.8 +0.08 -0.15	9.6	3.2	1.5	5.5KN	5.0KN
		IX48155D	15.5	3.5 - 6.0	30					5.5KN	
		IX48180D	18.0	6.0 - 8.5	30					5.5KN	

RIVET BODY MATERIAL	STAINLESS STEEL302HQ/304CU
MANDREL MATERIAL	STAINLESS STEEL304/1.4541
RIVET FINISH	POLISHED
MANDREL FINISH	NATURAL