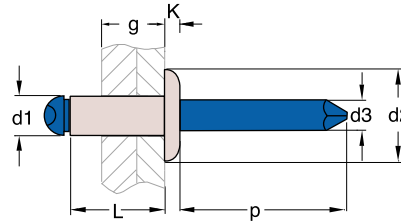


RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

ALUMINIUM/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.03	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
2.4	2.5	A24040D	4.0	0.5 - 1.5	32	2.4 +0.08 -0.10	5.0	1.45	0.55	590N	690N
		A24060D	6.0	1.5 - 3.5	32						
		A24080D	8.0	3.5 - 5.5	32						
		A24100D	10.0	5.0 - 9.0	32						
		A24120D	12.0	8.0 - 10.0	32						
2.9	3.0	A29045D	4.5	0.3 - 1.5	32	2.9 +0.08 -0.10	6.4	1.80	0.80	687N	840N
		A29060D	6.0	0.5 - 3.0	32						
		A29080D	8.0	3.0 - 5.0	32						
		A29100D	10.0	5.0 - 7.0	32						
		A29120D	12.0	7.0 - 9.0	32						
		A29140D	14.0	9.0 - 11.0	32						
		A29160D	16.0	11.0 - 13.0	32						
		A29180D	18.0	13.0 - 15.0	32						
		A29200D	20.0	15.0 - 17.0	32						
1/8" 3.2	3.3	A32060D	6.0	0.5 - 2.5	32	3.2 +0.08 -0.10	6.3	1.81	0.90	580N	950N
		A32080D	8.0	2.5 - 4.5	32						
		A32100D	10.0	4.5 - 6.5	32						
		A32120D	12.0	6.5 - 8.5	32						
		A32140D	14.0	8.5 - 10.5	32						
	#30	A32160D	16.0	10.5 - 12.5	32						
		A32180D	18.0	12.5 - 14.5	32						
		A32200D	20.0	14.5 - 16.5	32						
		A32220D	22.0	16.5 - 18.5	32						
		A32250D	25.0	17.0 - 22.0	32						

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

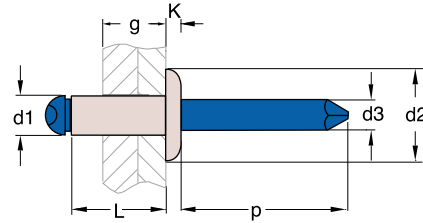
ALUMINIUM ALLOY- ALMG 2.5 (5052)
 LOW CARBON STEEL
 BRIGHT FINISHED SURFACE
 ZINC COATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

ALUMINIUM/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.03	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
5/32"	4.1	A40060D	6.0	0.5 - 1.5	32	4.0 +0.08 -0.15	7.8	2.2	1.2	981N	1570N
		A40080D	8.0	1.5 - 3.5	32						
		A40100D	10.0	3.5 - 5.5	32						
		A40120D	12.0	5.5 - 7.5	32						
		A40140D	14.0	7.5 - 9.5	32						
		A40160D	16.0	9.5 - 11.5	32						
		A40180D	18.0	11.5 - 13.5	32						
		A40200D	20.0	13.5 - 15.5	32						
		A40220D	22.0	15.5 - 17.5	32						
		A40250D	25.0	17.5 - 20.5	32						
		A40300D	30.0	20.5 - 25.5	32						
3/16"	4.9	A48060D	6.0	0.5 - 3.0	32	4.77 +0.08 -0.15	9.3	2.65	1.30	1471N	2158N
		A48080D	8.0	0.5 - 3.0	32						
		A48100D	10.0	3.0 - 5.0	32						
		A48120D	12.0	5.0 - 7.0	32						
		A48140D	14.0	7.0 - 9.0	32						
		A48160D	16.0	9.0 - 11.0	32						
		A48180D	18.0	11.0 - 13.0	32						
		A48200D	20.0	13.0 - 15.0	32						
		A48220D	22.0	15.0 - 17.0	32						
		A48250D	25.0	17.0 - 20.0	32						
		A48270D	27.0	20.0 - 22.0	32						
		A48300D	30.0	22.0 - 25.0	32						
		A48330D	33.0	25.0 - 28.0	32						
		A48350D	35.0	28.0 - 30.0	32						
		A48370D	37.0	29.0 - 33.0	32						
		A48400D	40.0	30.0 - 35.0	32						

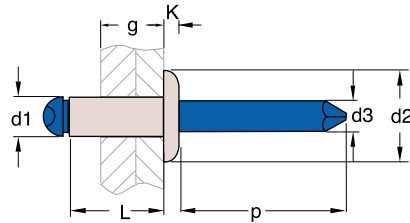
RIVET BODY MATERIAL	ALUMINIUM ALLOY- ALMG 2.5 (5052)
MANDREL MATERIAL	LOW CARBON STEEL
RIVET FINISH	BRIGHT FINISHED SURFACE
MANDREL FINISH	ZINC COATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

ALUMINIUM/STEEL



all sizes are in mm

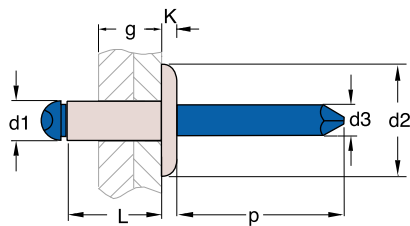
NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/- 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1.4"	6.5	A64100D	10.0	1.5 - 3.0	36	6.40 +0.08 -0.15	12.5	3.8	1.80	2992N	3973N
		A64120D	12.0	3.5 - 5.5	36						
		A64140D	14.0	5.5 - 8.5	36						
		A64160D	16.0	7.0 - 10.0	36						
		A64180D	18.0	9.0 - 13.0	36						
		A64200D	20.0	10.0 - 15.0	36						
		A64220D	22.0	12.0 - 17.0	36						
		A64250D	25.0	15.5 - 19.0	36						
		A64300D	30.0	18.0 - 24.0	36						
		A64350D	35.0	23.0 - 29.0	36						
6.4		A64400D	40.0	29.0 - 35.0	36						

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

ALUMINIUM ALLOY- ALMG 2.5 (5052)
LOW CARBON STEEL
BRIGHT FINISHED SURFACE
ZINC COATED

X/LARGE HEAD

ALUMINIUM/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/- 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
3/16"	4.9	A48120XL	12.0	5.0 - 8.0	30	4.8 +0.08 -0.05	15.8	2.65	2.5	1471N	2158N
		A48140XL	14.0	7.0 - 10.0	30						
		A48160XL	16.0	8.0 - 12.0	30						
		A48180XL	18.0	9.0 - 14.0	30						
		A48200XL	20.0	12.0 - 16.0	30						
		A48220XL	22.0	14.0 - 17.0	30						
4.8		A48250XL	25.0	15.0 - 20.0	30						

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

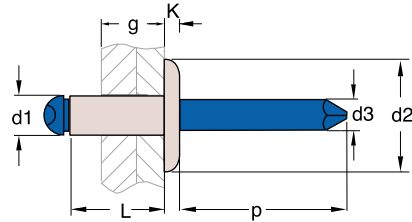
ALUMINIUM ALLOY- ALMG 2.5 (5052)
LOW CARBON STEEL
BRIGHT FINISHED SURFACE
ZINC COATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

LARGE HEAD

ALUMINIUM/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8"	3.3 #30	A32080L	8.0	2.5 - 5.0	30						
		A32100L	10.0	4.5 - 7.0	30						
		A32120L	12.0	6.5 - 9.0	30	3.2	9.5	1.75	2.0	580N	950N
		A32140L	14.0	8.5 - 11.0	30	+0.08					
		A32160L	16.0	10.5 - 13.0	30	-0.10					
5/32"	4.1 #20	A40080L	8.0	1.5 - 3.5	30						
		A40100L	10.0	3.5 - 5.5	30						
		A40120L	12.0	5.5 - 7.5	30						
		A40140L	14.0	7.5 - 9.5	30	4.0	12.0	2.20	2.4	981N	1570N
		A40160L	16.0	9.5 - 11.5	30	+0.08					
		A40180L	18.0	11.5 - 13.5	30	-0.15					
		A40200L	20.0	13.5 - 15.5	30						
3/16"	4.9 #11	A48100L	10.0	3.0 - 6.0	30						
		A48120L	12.0	5.0 - 8.0	30						
		A48140L	14.0	7.0 - 10.0	30	4.8	14.0	2.65	2.5	1471N	2158N
		A48160L	16.0	9.0 - 12.0	30	+0.08					
		A48180L	18.0	11.0 - 14.0	30	-0.05					
		A48200L	20.0	13.0 - 16.0	30						
		A48220L	22.0	15.0 - 18.0	30						
		A48250L	25.0	17.0 - 20.0	30						

RIVET BODY MATERIAL

ALUMINIUM ALLOY- ALMG 2.5 (5052)

MANDREL MATERIAL

LOW CARBON STEEL

RIVET FINISH

BRIGHT FINISHED SURFACE

MANDREL FINISH

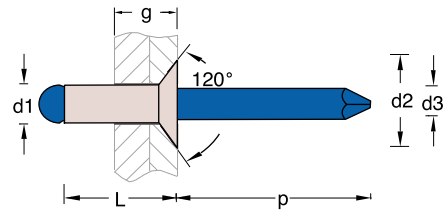
ZINC COATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

120° COUNTERSUNK HEAD

ALUMINIUM/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8" 3.2	3.3 #30	A32060K A32080K A32100K A32120K A32140K A32160K A32180K A32200K A32220K	6.0 8.0 10.0 12.0 14.0 16.0 18.0 20.0 22.0	0.5 - 2.5 2.5 - 4.5 4.5 - 6.5 6.5 - 8.5 8.5 - 10.5 10.5 - 12.5 12.5 - 14.5 14.5 - 16.5 16.5 - 18.5	30	3.2 +0.08 -0.10	6.0	1.8	730N	980N
5/32" 4.0	4.1 #20	A40060K A40080K A40100K A40120K A40140K A40160K A40180K A40200K A40220K A40250K A40270K A40300K	6.0 8.0 10.0 12.0 14.0 16.0 18.0 20.0 22.0 25.0 27.0 30.0	0.5 - 1.5 1.5 - 3.5 3.5 - 5.5 5.5 - 7.5 7.5 - 9.5 9.5 - 11.5 11.5 - 13.5 13.5 - 15.5 15.5 - 17.5 17.5 - 20.5 20.5 - 22.5 22.5 - 25.5	30	4.0 +0.08 -0.15	7.5	2.2	981N	1570N
3/16" 4.8	4.9 #11	A48080K A48100K A48120K A48140K A48160K A48180K A48200K A48220K A48250K A48270K A48300K A48330K A48350K A48370K A48400K	8.0 10.0 12.0 14.0 16.0 18.0 20.0 22.0 25.0 27.0 30.0 33.0 35.0 37.0 40.0	0.5 - 3.0 3.0 - 5.0 5.0 - 7.0 7.0 - 9.0 9.0 - 11.0 11.0 - 13.0 13.0 - 15.0 15.0 - 17.0 17.0 - 20.0 20.0 - 22.0 22.0 - 25.0 25.0 - 28.0 28.0 - 30.0 30.0 - 32.0 32.0 - 35.0	30	4.8 +0.08 -0.05	9.0	2.65	1471N	2158N

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

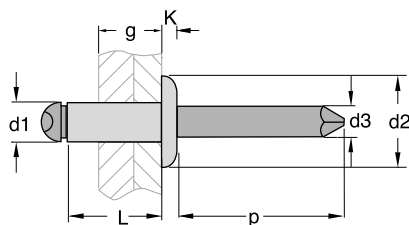
ALUMINIUM ALLOY- ALMG 2.5 (5052)
LOW CARBON STEEL
BRIGHT FINISHED SURFACE
ZINC COATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

ALUMINIUM/ALUMINIUM



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8"	3.3	H32060D H32080D H32100D H32120D H32140D H32160D H32180D H32200D	6.0 8.0 10.0 12.0 14.0 16.0 18.0 20.0	0.5 - 2.5 2.5 - 4.5 4.5 - 6.5 6.5 - 8.5 8.5 - 10.5 10.5 - 12.5 12.5 - 14.5 14.5 - 16.5	30 30 30 30 30 30 30 30	3.2 +0.08 -0.10	6.3	2.0	0.90	630N	880N
5/32"	4.1	H40060D H40080D H40100D H40120D H40140D H40160D H40180D H40200D H40220D H40250D H40300D	6.0 8.0 10.0 12.0 14.0 16.0 18.0 20.0 22.0 25.0 30.0	1.0 - 1.5 1.5 - 3.5 3.5 - 5.5 5.5 - 7.5 7.5 - 9.5 9.5 - 11.5 11.5 - 13.5 13.5 - 15.5 15.5 - 17.5 17.5 - 20.5 20.5 - 25.5	30 30 30 30 30 30 30 30 30 30 30	4.0 +0.08 -0.15	7.8	2.3	1.2	880N	1400N
3/16"	4.9	H48080D H48100D H48120D H48140D H48160D H48180D H48200D H48220D H48250D H48270D H48300D H48330D H48350D H48400D	8.0 10.0 12.0 14.0 16.0 18.0 20.0 22.0 25.0 27.0 30.0 33.0 35.0 40.0	1.0 - 3.0 3.0 - 5.0 5.0 - 7.0 7.0 - 9.0 9.0 - 11.0 11.0 - 13.0 13.0 - 15.0 15.0 - 17.0 17.0 - 20.0 20.0 - 22.0 22.0 - 25.0 25.0 - 28.0 28.0 - 30.0 30.0 - 35.0	30 30 30 30 30 30 30 30 30 30 30 30 30 30	4.8 +0.08 -0.15	9.3	2.9	1.30	1300N	2000N
4.8	#11										

RIVET BODY MATERIAL

ALUMINIUM ALLOY ALMG 2.0/2.5 (5251/5052)

MANDREL MATERIAL

ALUMINIUM ALLOY- 2024 OR EQUIVALENT

RIVET FINISH

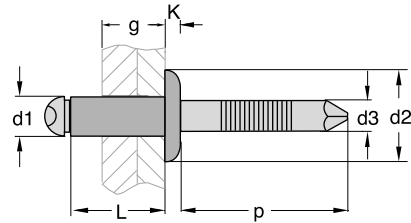
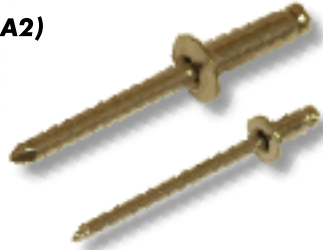
BRIGHT FINISHED SURFACE

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STAINLESS(A2)/STAINLESS(A2)



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8" 3.2	3.3 #30	SS32060D	6.0	1.0 - 3.0	30	3.2 +0.08 -0.10	6.4	1.9	0.80	1875N	2360N
		SS32080D	8.0	3.0 - 5.0	30						
		SS32100D	10.0	4.5 - 6.5	30						
		SS32120D	12.0	6.5 - 8.5	30						
		SS32140D	14.0	8.5 - 10.5	30						
		SS32160D	16.0	10.5 - 12.5	30						
		SS32180D	18.0	12.5 - 14.5	30						
		SS32200D	20.0	14.5 - 16.5	30						
5/32" 4.0	4.1 #20	SS40060D	6.0	1.0 - 1.5	30	4.0 +0.08 -0.15	8.0	2.5	1.2	2650N	3550N
		SS40080D	8.0	1.5 - 3.5	30						
		SS40100D	10.0	3.5 - 5.5	30						
		SS40120D	12.0	5.5 - 7.5	30						
		SS40140D	14.0	7.5 - 9.5	30						
		SS40160D	16.0	9.5 - 11.5	30						
		SS40180D	18.0	11.5 - 13.5	30						
		SS40200D	20.0	13.5 - 15.5	30						
3/16" 4.8	4.9 #11	SS48080D	8.0	1.5 - 4.0	30	4.8 +0.08 -0.15	9.4	2.9	1.20	3800N	4500N
		SS48100D	10.0	4.0 - 6.0	30						
		SS48120D	12.0	6.0 - 8.0	30						
		SS48140D	14.0	8.0 - 10.0	30						
		SS48160D	16.0	9.0 - 11.0	30						
		SS48180D	18.0	11.0 - 13.0	30						
		SS48200D	20.0	13.0 - 15.0	30						
		SS48220D	22.0	15.0 - 17.0	30						
		SS48250D	25.0	17.0 - 20.0	30						
		SS48270D	27.0	20.0 - 22.0	30						
		SS48300D	30.0	22.0 - 25.0	30						
		SS48330D	33.0	25.0 - 28.0	30						
		SS48350D	35.0	28.0 - 30.0	30						
		SS48400D	40.0	30.0 - 35.0	30						

RIVET BODY MATERIAL

STAINLESS STEEL (A2)

MANDREL MATERIAL

STAINLESS STEEL (A2)

RIVET FINISH

UNCOATED

MANDREL FINISH

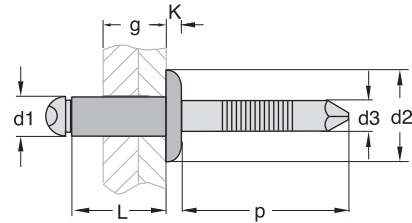
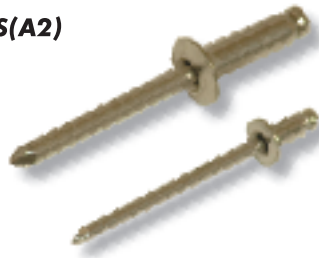
UNCOATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STAINLESS(A2)/STAINLESS(A2)



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1.4"	6.5	SS64120D	12.0	4.0 - 7.0	36						
		SS64140D	14.0	7.0 - 9.0	36						
		SS64160D	16.0	9.0 - 10.0	36	6.40	13.0	3.8	1.80	5800N	7000N
6.4		SS64180D	18.0	10.0 - 13.0	36	+0.08					
		SS64200D	20.0	13.0 - 15.0	36	-0.15					
		SS64220D	22.0	14.0 - 17.0	36						
		SS64250D	25.0	16.0 - 20.0	36						

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

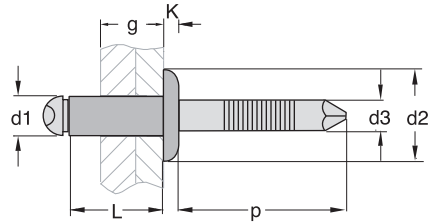
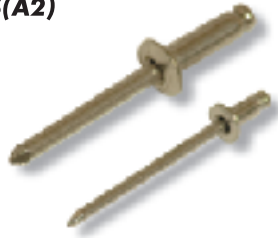
STAINLESS STEEL (A2)
STAINLESS STEEL (A2)
UNCOATED
UNCOATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STAINLESS(A4)/STAINLESS(A2)



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ±0.20	d3 DIA. ±0.10	K DIA. ±0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8"	3.3	SS32060DA4	6.0	1.0 - 3.0	32						
		SS32080DA4	8.0	3.0 - 5.0	32						
		SS32100DA4	10.0	4.5 - 6.5	32	3.2	6.5	1.9	0.80	2550N	3000N
		SS32120DA4	12.0	6.5 - 8.5	32	+0.08					
		SS32140DA4	14.0	8.5 - 10.5	32	-0.01					
		SS32160DA4	16.0	10.5 - 12.5	32						
5/32"	4.1	SS40060DA4	6.0	1.0 - 1.5	32						
		SS40080DA4	8.0	1.5 - 3.5	32						
		SS40100DA4	10.0	3.5 - 5.5	32						
		SS40120DA4	12.0	5.5 - 7.5	32	4.0	8.5	2.5	1.0	4000N	5000N
		SS40140DA4	14.0	7.5 - 9.5	32	+0.08					
		SS40160DA4	16.0	9.5 - 11.5	32	-0.15					
		SS40180DA4	18.0	11.5 - 13.5	32						
		SS40200DA4	20.0	13.5 - 15.5	32						
3/16"	4.9	SS48080DA4	8.0	0.5 - 3.0	32						
		SS48100DA4	10.0	3.0 - 5.0	32						
		SS48120DA4	12.0	5.0 - 7.0	32	4.8	10.0	3.0	1.1	5400N	7200N
		SS48140DA4	14.0	7.0 - 9.0	32	+0.08					
		SS48160DA4	16.0	9.0 - 11.0	32	-0.15					
		SS48180DA4	18.0	11.0 - 13.0	32						
		SS48200DA4	20.0	13.0 - 15.0	32						

RIVET BODY MATERIAL STAINLESS STEEL(A4)

MANDREL MATERIAL STAINLESS STEEL(A2)

RIVET FINISH UNCOATED

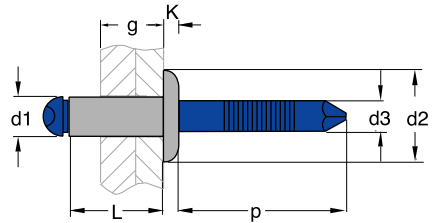
MANDREL FINISH UNCOATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STAINLESS(A2)/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8"	3.3	STS32060D	6.0	1.0 - 3.0	32						
3.2		STS32080D	8.0	3.0 - 5.0	32						
	#30	STS32100D	10.0	4.5 - 6.5	32	3.2	6.5	1.9	0.80	2550N	3000N
		STS32140D	14.0	8.5 - 10.5	32						
4.0	4.1	STS40100D	10.0	3.5 - 6.5	32						
	#20	STS40120D	12.0	5.5 - 8.5	32	4.0	8.5	2.5	1.0	4000N	5000N
3/16"	4.9	STS48100D	10.0	3.0 - 6.0	32						
		STS48120D	12.0	5.0 - 8.0	32	4.8	10.0	3.0	1.1	5400N	7200N
4.8	#11	STS48140D	14.0	7.0 - 10.0	32						

RIVET BODY MATERIAL
MANDREL MATERIAL
RIVET FINISH
MANDREL FINISH

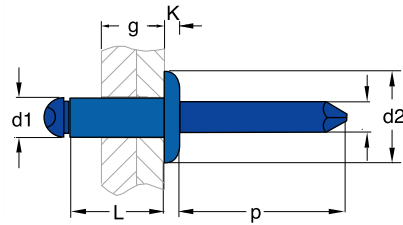
STAINLESS STEEL(A2)
CARBON STEEL
UNCOATED
ZINC PLATED

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STEEL/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.10	K DIA ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8"	3.3	S32060D	6.0	0.5 - 2.5	30						
		S32080D	8.0	2.5 - 4.5	30						
		S32100D	10.0	4.5 - 6.5	30						
		S32120D	12.0	6.5 - 8.5	30						
		S32140D	14.0	8.5 - 10.5	30						
3.2	#30	S32160D	16.0	10.5 - 12.5	30						
		S32180D	18.0	12.5 - 14.5	30						
		S32200D	20.0	14.5 - 16.5	30						
		S32220D	22.0	16.5 - 18.5	30						
						3.2	6.3	2.0	0.90	1160N	1385N
						+0.08					
						-0.10					
5/32"	4.1	S40060D	6.0	1.0 - 1.5	30						
		S40080D	8.0	1.5 - 3.5	30						
		S40100D	10.0	3.5 - 5.5	30						
		S40120D	12.0	5.5 - 7.5	30						
		S40140D	14.0	7.5 - 9.5	30						
		S40160D	16.0	9.5 - 11.5	30						
4.0	#20	S40180D	18.0	11.5 - 13.5	30						
		S40200D	20.0	13.5 - 15.5	30						
		S40220D	22.0	15.5 - 17.5	30						
		S40250D	25.0	17.5 - 20.5	30						
		S40300D	30.0	20.5 - 25.5	30						
						4.0	7.8	2.3	1.2	1650N	2090N
						+0.08					
						-0.15					
3/16"	4.9	S48080D	8.0	1.0 - 3.0	30						
		S48100D	10.0	3.0 - 5.0	30						
		S48120D	12.0	5.0 - 7.0	30						
		S48140D	14.0	7.0 - 9.0	30						
		S48160D	16.0	9.0 - 11.0	30						
		S48180D	18.0	11.0 - 13.0	30						
		S48200D	20.0	13.0 - 15.0	30						
4.8	#11	S48220D	22.0	15.0 - 17.0	30						
		S48250D	25.0	17.0 - 20.0	30						
		S48270D	27.0	20.0 - 22.0	30						
		S48300D	30.0	22.0 - 25.0	30						
		S48330D	33.0	25.0 - 28.0	30						
		S48350D	35.0	28.0 - 30.0	30						
		S48400D	40.0	30.0 - 35.0	30						
						4.8	9.3	2.9	1.20	2400N	3000N
						+0.08					
						-0.15					

RIVET BODY MATERIAL

LOW CARBON STEEL

MANDREL MATERIAL

CARBON STEEL

RIVET FINISH

ZINC COATED (CLEAR PASSIVATION)

MANDREL FINISH

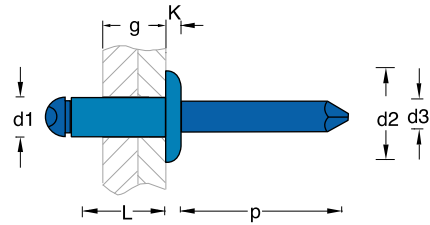
ZINC COATED (YELLOW PASSIVATION)

RIVETING SYSTEMS

STANDARD BLIND RIVETS

DOME HEAD

STEEL/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.10	K DIA. ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1.4"	6.5	S64100D	10.0	1.5 - 3.0	40						
		S64120D	12.0	1.5 - 3.0	40						
		S64140D	14.0	7.0 - 9.0	40						
		S64160D	16.0	9.0 - 11.0	40						
		S64180D	18.0	11.0 - 13.0	40	6.40	12.5	3.8	1.8	4400N	5450N
		S64200D	20.0	13.0 - 15.0	40	+0.08					
		S64220D	22.0	15.0 - 17.0	40	-0.15					
		S64250D	25.0	17.0 - 20.0	40						
		S64300D	30.0	20.0 - 25.0	40						
		S64350D	35.0	23.0 - 28.0	40						
6.4		S64400D	40.0	28.0 - 33.0	40						

RIVET BODY MATERIAL

LOW CARBON STEEL

MANDREL MATERIAL

CARBON STEEL

RIVET FINISH

ZINC COATED (CLEAR PASSIVATION)

MANDREL FINISH

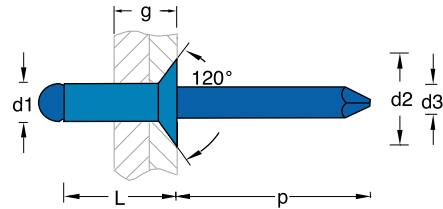
ZINC COATED (YELLOW PASSIVATION)

RIVETING SYSTEMS

STANDARD BLIND RIVETS

120° COUNTERSUNK HEAD

STEEL/STEEL



all sizes are in mm

NOM SIZE	DRILL DIA NR.	FIT - LOCK CODE	L LENGTH +0.4/ - 0.2	g GRIP RANGE min - max	P	d1 DIA.	d2 DIA. ± 0.20	d3 DIA. ± 0.10	TYPICAL SHEAR STRENGTH	TYPICAL TENSILE STRENGTH
1/8" 3.2	3.3 #30	S32060K	6.0	1.5 - 3.0	30	3.2 +0.08 -0.10	6.0	1.9	1000N	1300N
		S32080K	8.0	3.0 - 5.0	30					
		S32100K	10.0	5.0 - 7.0	30					
		S32120K	12.0	7.0 - 9.0	30					
		S32140K	14.0	8.5 - 10.5	30					
		S32160K	16.0	10.5 - 12.5	30					
		S32180K	18.0	12.5 - 14.5	30					
		S32200K	20.0	14.5 - 16.5	30					
5/32" 4.0	4.1 #20	S32220K	22.0	16.5 - 18.5	30					
		S40060K	6.0	1.5 - 3.0	30	4.0 +0.08 -0.15	7.5	2.3	1600N	2050N
		S40080K	8.0	3.0 - 5.0	30					
		S40100K	10.0	4.0 - 7.0	30					
		S40120K	12.0	6.0 - 9.0	30					
		S40140K	14.0	9.0 - 11.0	30					
		S40160K	16.0	11.0 - 13.0	30					
		S40180K	18.0	12.0 - 14.0	30					
		S40200K	20.0	13.5 - 15.5	30					
3/16" 4.8	4.9 #11	S48080K	8.0	1.5 - 4.0	30	4.8 +0.08 -0.15	9.3	2.8	2400N	3000N
		S48100K	10.0	3.0 - 5.0	30					
		S48120K	12.0	5.0 - 7.0	30					
		S48140K	14.0	7.0 - 10.0	30					
		S48160K	16.0	9.0 - 11.0	30					
		S48180K	18.0	11.0 - 13.0	30					
		S48200K	20.0	13.0 - 15.0	30					
		S48220K	22.0	15.0 - 17.0	30					
		S48250K	25.0	17.0 - 20.0	30					

RIVET BODY MATERIAL

MANDREL MATERIAL

RIVET FINISH

MANDREL FINISH

LOW CARBON STEEL

CARBON STEEL

ZINC COATED (CLEAR PASSIVATION)

ZINC COATED (YELLOW PASSIVATION)